

MH Series

Model	MH05	
Type	ST	B
Number of Dies	1	
Number of Punches	2	
Max. Cutoff Dia. (450N/mm ²) mm	2.5	
Max. Cutoff Length mm	18	30
Die KO Stroke mm	12	25
Production Speed PPM	250/200	220/180

MF Series

Model	MF220	MF420	MF140	MF240	MF440	MF460
Number of Dies	2	4	1	2	4	4
Number of Punches	3	5	2	3	5	5
Max. Cutoff Dia. (450N/mm ²) mm	2.5	2.5	5	5	5	7
Max. Cutoff Length mm	18	18	30	25	25	30
1st Die KO Stroke mm	25	20	25	25	25	35
2nd Die KO Stroke mm	12	12	-	20	20	30
3rd Die KO Stroke mm	-	12	-	-	20	30
4th Die KO Stroke mm	-	12	-	-	20	30
Production Speed (Variable Speed Drive / OP for MF140) PPM	80~200	80~170	70~200	60~140	60~120	50~80

* Machine specifications to be changed without notice.