

Multi-Stations

Model	Bolt Formers				Part Formers			
	BT206		BT306		BTX406		BTX506	
Type	A	F	A	F	A	F	A	F
Number of Dies	2		3		4		5	
Max. Cutoff Dia. (450N/mm ²)	8							
Max. Cutoff Length	85	110	85	110	85	110	85	110
Min. Cutoff Length (STD)	20	25	20	25	20	25	20	25
Max. Transfer Length (Solid Punch)	85	110	85	110	85	110	85	110
1st Die KO Stroke (Adjust type)	10~75	15~100	10~75	15~100	10~75	15~100	10~75	15~100
2nd-Final Die KO Stroke (Adjust type)	10~75	15~100	10~75	15~100	10~75	15~100	10~75	15~100
Production Speed (Variable Speed Drive)	110~320	100~290	110~320	100~290	100~280	90~250	90~260	80~240

Model	BT208		BT308		BTX408		BTX508	
	A	F	A	F	A	F	A	F
Number of Dies	2		3		4		5	
Max. Cutoff Dia. (450N/mm ²)	11							
Max. Cutoff Length	100	125	100	125	100	125	100	125
Max. Transfer Length (Solid Punch)	100	125	100	125	105	130	105	130
1st Die KO Stroke (Adjust type)	15~75	20~100	15~75	20~100	20~95	25~120	20~95	25~120
2nd-Final Die KO Stroke (Adjust type)	15~75	20~100	15~75	20~100	15~75	20~100	15~75	20~100
Production Speed (Variable Speed Drive)	100~280	90~260	100~280	90~260	85~250	75~220	85~230	75~200

Model	BT210		BT310		BTX410		BTX510	
	A	F	A	F	A	F	A	F
Number of Dies	2		3		4		5	
Max. Cutoff Dia. (450N/mm ²)	13							
Max. Cutoff Length	130	180	130	180	130	180	130	180
Max. Transfer Length (Solid Punch)	130	180	130	180	135	185	135	185
1st Die KO Stroke (Adjust type)	20~100	40~150	20~100	40~150	25~125	40~150	25~125	40~150
2nd-Final Die KO Stroke (Adjust type)	20~100	40~150	20~100	40~150	20~100	40~150	20~100	40~150
Production Speed (Variable Speed Drive)	80~230	70~210	80~230	70~210	70~200	60~170	70~190	60~160

Model	BT212		BT312		BTX412		BTX512	
	A	F	A	F	A	F	A	F
Number of Dies	2		3		4		5	
Max. Cutoff Dia. (450N/mm ²)	14.5							
Max. Cutoff Length	130	180	130	180	130	180	130	180
Max. Transfer Length (Solid Punch)	130	180	130	180	135	185	135	185
1st Die KO Stroke (Adjust type)	20~100	40~150	20~100	40~150	25~130	40~150	25~130	40~150
2nd-Final Die KO Stroke (Adjust type)	20~100	40~150	20~100	40~150	20~100	40~150	20~100	40~150
Production Speed (Variable Speed Drive)	70~210	60~180	70~210	60~180	60~180	50~150	60~160	50~130

* Machine specifications to be changed without notice.

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		Part Formers					
Model		MST506		MST606		MST706	
Type		A	F	A	F	A	F
Number of Dies		5		6		7	
Max. Cutoff Dia. (450N/mm ²) mm		8					
Max. Cutoff Length mm		85	110	85	110	85	110
Min. Cutoff Length (STD) mm		3mm or Wire Dia. × 1					
Max. Transfer Length (Solid Punch) mm		85	110	85	110	85	110
1st Die KO Stroke (Adjust type) mm		10~75	15~100	10~75	15~100	10~75	15~100
2nd-Final Die KO Stroke (Adjust type) mm		10~75	15~100	10~75	15~100	10~75	15~100
Production Speed (Variable Speed Drive) PPM		90~260	80~240	90~250	80~230	80~230	70~200

Model		MST508		MST608		MST708	
Type		A	F	A	F	A	F
Number of Dies		5		6		7	
Max. Cutoff Dia. (450N/mm ²) mm		11					
Max. Cutoff Length mm		100	125	100	125	100	125
Max. Transfer Length (Solid Punch) mm		105					
1st Die KO Stroke (Adjust type) mm		20~95	25~120	20~95	25~120	20~95	25~120
2nd-Final Die KO Stroke (Adjust type) mm		15~75	20~100	15~75	20~100	15~75	20~100
Production Speed (Variable Speed Drive) PPM		85~230	75~200	75~220	70~200	65~190	60~170

Model		MST510		MST610		MST710	
Type		A	F	A	F	A	F
Number of Dies		5		6		7	
Max. Cutoff Dia. (450N/mm ²) mm		13					
Max. Cutoff Length mm		130	180	130	180	130	180
Max. Transfer Length (Solid Punch) mm		135					
1st Die KO Stroke (Adjust type) mm		25~125	40~150	25~125	40~150	25~125	40~150
2nd-Final Die KO Stroke (Adjust type) mm		20~100	40~150	20~100	40~150	20~100	40~150
Production Speed (Variable Speed Drive) PPM		70~190	60~160	70~180	60~150	60~160	60~140

Model		MST512		MST612		MST712	
Type		A	F	A	F	A	F
Number of Dies		5		6		7	
Max. Cutoff Dia. (450N/mm ²) mm		14.5					
Max. Cutoff Length mm		130	180	130	180	130	180
Max. Transfer Length (Solid Punch) mm		135					
1st Die KO Stroke (Adjust type) mm		25~130	40~150	25~130	40~150	25~130	40~150
2nd-Final Die KO Stroke (Adjust type) mm		20~100	40~150	20~100	40~150	20~100	40~150
Production Speed (Variable Speed Drive) PPM		60~160	50~130	60~150	50~120	50~130	50~100

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